## Claims

15

- A process for producing a dosage form in film form
  for surface administration of at least one active
  ingredient and/or nutrient to a living creature
  comprising at least one active ingredient-containing
  and/or nutrient-containing layer based on hydrophilic
  polymers crosslinked with at least one polyacrylic acid
  derivative by building up individual layers
  successively on a smooth surface, characterized by the
  steps:
  - a) simultaneous spraying of an aqueous solution of the hydrophilic polymers and of the active ingredient and/or of the nutrient and of an aqueous solution of
  - the polyacrylic acid derivative, b) removal of the water by drying.
- The production process as claimed in claim 1, an optionally crosslinked 20 characterized in that preferably a polyacrylic polvacrylic acid. crosslinked with allylsucrose or allylpentaerythritol acid crosslinked and/or polvacrylic with a divinylglycol, where appropriate neutralized with calcium, is used as polyacrylic acid derivative. 25
- The production process as claimed in claim 1 or 2, characterized in that hydroxypropylmethylcellulose, hydroxyethylcellulose and/or methylcellulose,
   preferably hydroxypropylmethylcellulose, is employed as hydrophilic polymer.
- 4. The production process as claimed in any of claims 1 to 3, characterized in that the weight ratio of 35 hydrophilic polymers to polyacrylic acid derivative(s) is from 5:1 to 5:4, preferably 5:2 to 5:3.

- 5. A dosage form produced as claimed in any of claims 1 to 4.
- 6. The dosage form as claimed in claim 5, 5 characterized in that it has at least one active ingredient-containing and/or nutrient-containing layer, a covering layer and where appropriate an adhesive layer.
- 10 7. The dosage form as claimed in claim 5 or 6, characterized in that at least one active ingredientcontaining layer has a concentration gradient of the active ingredient.
- 15 8. The dosage form as claimed in any of claims 5 to 7, characterized in that the covering layer is impermeable for the active ingredient and/or nutrient.
- 9. The dosage form as claimed in any of claims 5 20 to 8, characterized in that it is covered with a protective layer before application.